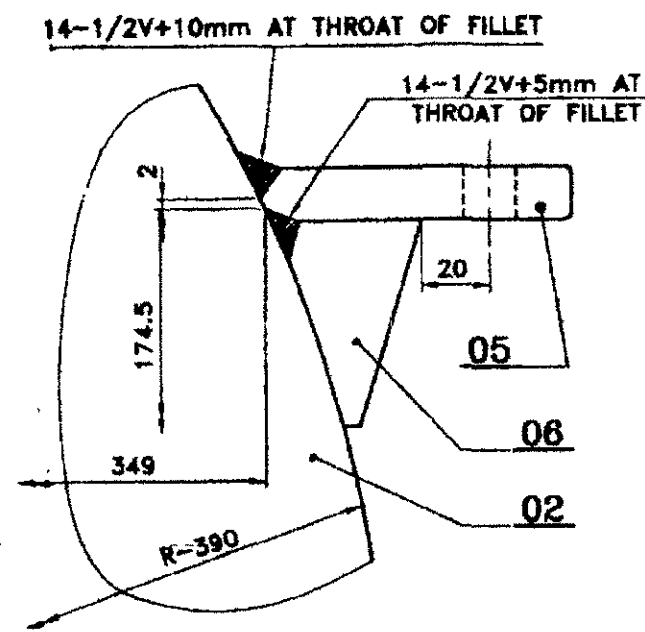
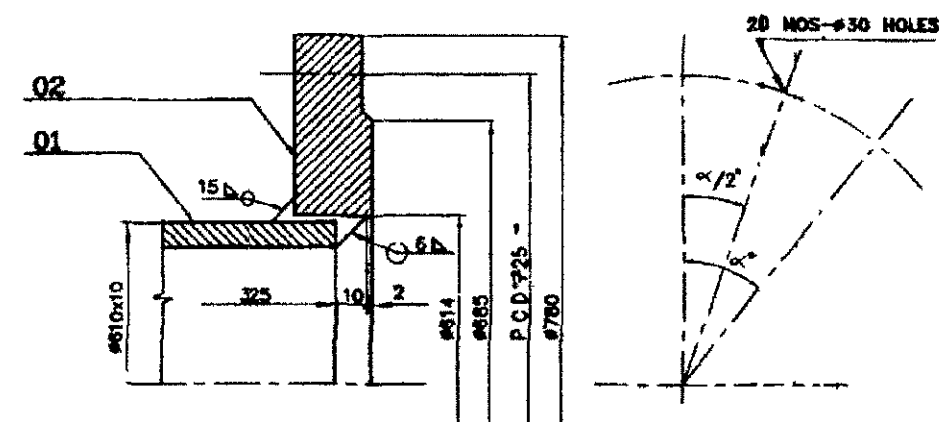
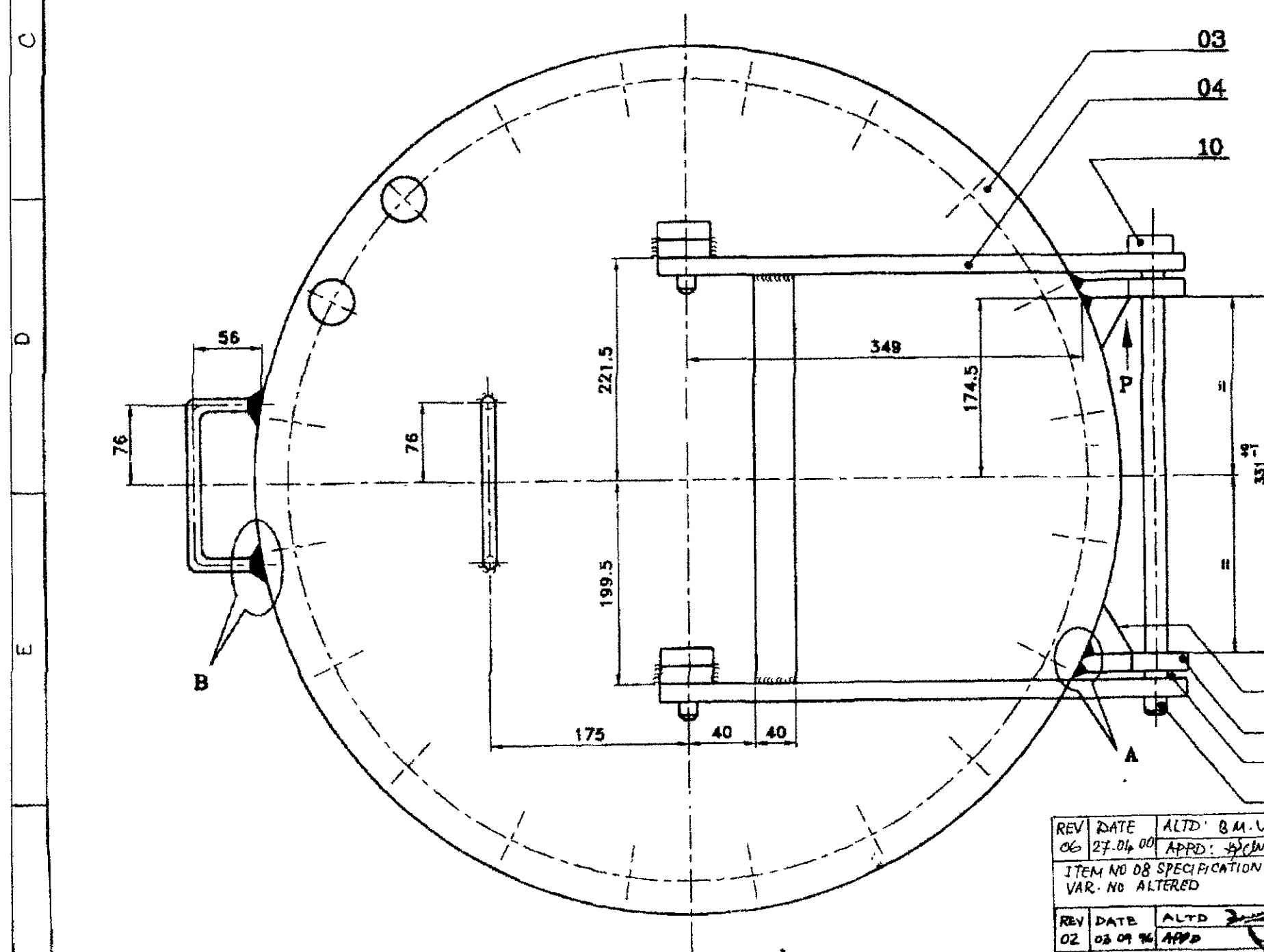




DETAIL-A
(ON ITEM NOS.05&06 ONLY)



DETAIL-C



DETAIL-P (TYP)
(ON ITEM NOS.05&06 ONLY)

16	WASHED, MOD; 27	S	414-06:27000		41406:00027		0.042 2
15	HEX.NUT M27	S	413-04-27000		41304:00027		0.166 20
14	HEX.BOLT M27x120	S	412:15:27120		41215:27120 P6.6		0.688 20
13	PACKING RING		4-81-062-00799		22-020-050 ASBESTOS Gr.C		0.233 1
12	CYLINDRICAL PIN, #8x55	S	417-02-08055		417-02-08055		0.022 3
11	HANDLE		4-81-008-00472		15 004 106 0000 18 2P62 Fe41DA	C	0.35 2
10	GUIDE PIN;		4-81-042-00992	02	15-339-142 SA105	C	2.03 1
09	GUIDE PIN; L=70		4-81-042-00992	01	15-339-142 SA105	C	0.60 2
08	FLAT 40x16, L=399		2-81-004-00321		15-011-026 IS 2062 Fe 410 S	C	2.00 1
07	LID SUPPORT PLATE		4-81-042-00991		15-042-262 SA515 GR70	C	0.33 2
06	RIDGE PLATE		4-81-042-00990		15-042-112 SA515 GR70	C	0.15 2
05	HINGE SUPPORT PLATE		4-81-042-00989		15-042-119 SA515 GR70	C	1.00 2
04	LINK PLATE		4-81-042-00988		15-042-262 SA515 GR70	C	4.00 2
03	BLANK FLANGE Nb.600,NP 10		4-81-004-01956	02	15-942-119 SA515 GR70	A	151.387 1
02	S O W FLANGE Nb.600;Np.10		4-81-004-01955	02	15-942-119 SA515 GR70	A	51.700 1
01	PIPE L=325 OD 610x10		2-81-004-00321		15-938-518 SA672 GR 870	A	48.087 1
ITEM NO.	DESCRIPTION	DIS	DRAWING NO	ITEM NO	MATERIAL CODE MATERIAL SPEC.	A C	UNIT WT QTY.

REV 09	DATE 10.02.10	ALTD: KBN APPD: S. PANDA	REV 08	DATE 05.12.09	ALTD KAVIRAJ R APPD SRM	REV 07	DATE 03.05.09	ALTD: T. V. N. CH. SAIN APPD: /MS/
BOM. ITEM NO. 03 - WT, CORRECTED.			VARIANT NO CHANGED FOR ITEM NO 3			VARIANT NO CHANGED FOR ITEM NO 3 MC CHANGED FOR ITEM NO		

REV	DATE	ALTD	8 M. VEL
06	27-04-00	APPRD:	<i>[Signature]</i>
ITEM NO 08 SPECIFICATION & ITEM NO. 11 VAR. NO ALTERED			
REV	DATE	ALTD	<i>[Signature]</i>
02	03-09-96	APPRD:	<i>[Signature]</i>
TOTAL WT CORRECTED			
REV	DATE	ALTD:	K. S. SOHAIN
05	23-7-97	APPRD:	M. S. VALAM
ITEM: 11, HANDLE MATL. CODE 8 SPECN. CORRECTED			

REV 03	DATE 13 03 97	ALTERED - C KUMAR APPROVED - <i>TE</i>
MATERIAL CODE ALTERED FOR ITEM NO 03		
REV 04	DATE 30 07 97	ALTERED - <i>C. K. Nishu</i> APPROVED - <i>TE</i>
MAN HOLE HEIGHT ALTERED AS MARKED <i>DA</i>		
REV 01	DATE 24 06 96	ALTERED - <i>SH -</i> APPROVED - <i>SH -</i>
VARIANT-02 IS USED FOR ITEM NO.02 & 03		

CAUTION The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD it must not be used directly or indirectly in any way detrimental to the interest of this company

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT		 BHARAT HEAVY ELECTRICALS LIMITED PIPING CENTRE MADRAS 600 017		NAME DRN INTECH CHD L KUMAR APPO P GANESAN	SIGN 	DATE 23.08.96 23.08.96 24.08.96	NO. OF VAR P
DEPT	GRADE OF UNTOL DIM C/M/F	 SCALE N.T.S.	WEIGHT (KG) 285.527	REF TO ASSY/OLD DRK: 2-81-042-00197 DRAWN ON 01.08.1993 RETRACTED ON 24.08.96		FILE No.	
TITLE MAN HOLE Nb600:Np10			CARD CODE U 01	PC DRAWING NO. 2-81-004-00321		REV 09	